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(54) **BATTERY MODULE WITH OFFSET
BATTERY CELLS**

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patent is extended or adjusted under 35
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26, 2011.

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H01M 2/20 (2006.01)
H01M 10/04 (2006.01)

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(2013.01); **H01M 2/1072** (2013.01); **H01M**
2/202 (2013.01); **H01M 10/04** (2013.01);
H01M 10/0481 (2013.01)

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USPC 429/179, 157
See application file for complete search history.

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(57) **ABSTRACT**

A battery module including a plurality of battery cells, the
battery cells being stacked along a first direction, wherein the
battery cells are alternately offset in a second direction, the
second direction being perpendicular to the first direction.

16 Claims, 8 Drawing Sheets

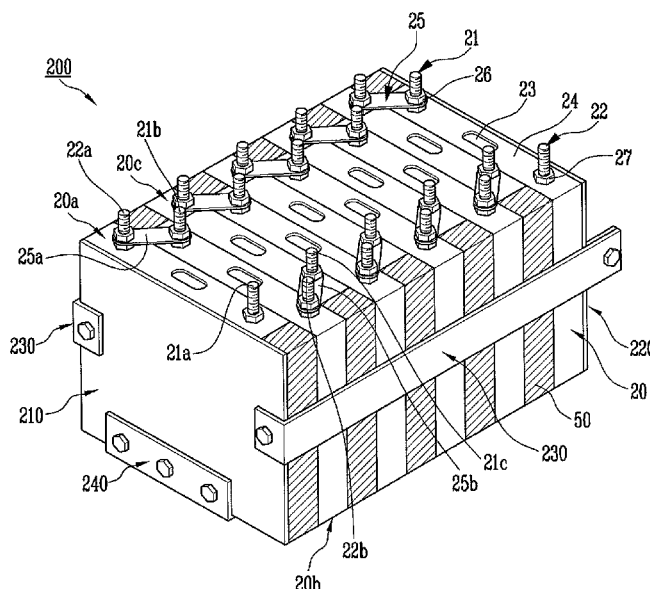


FIG. 1
(Related Art)

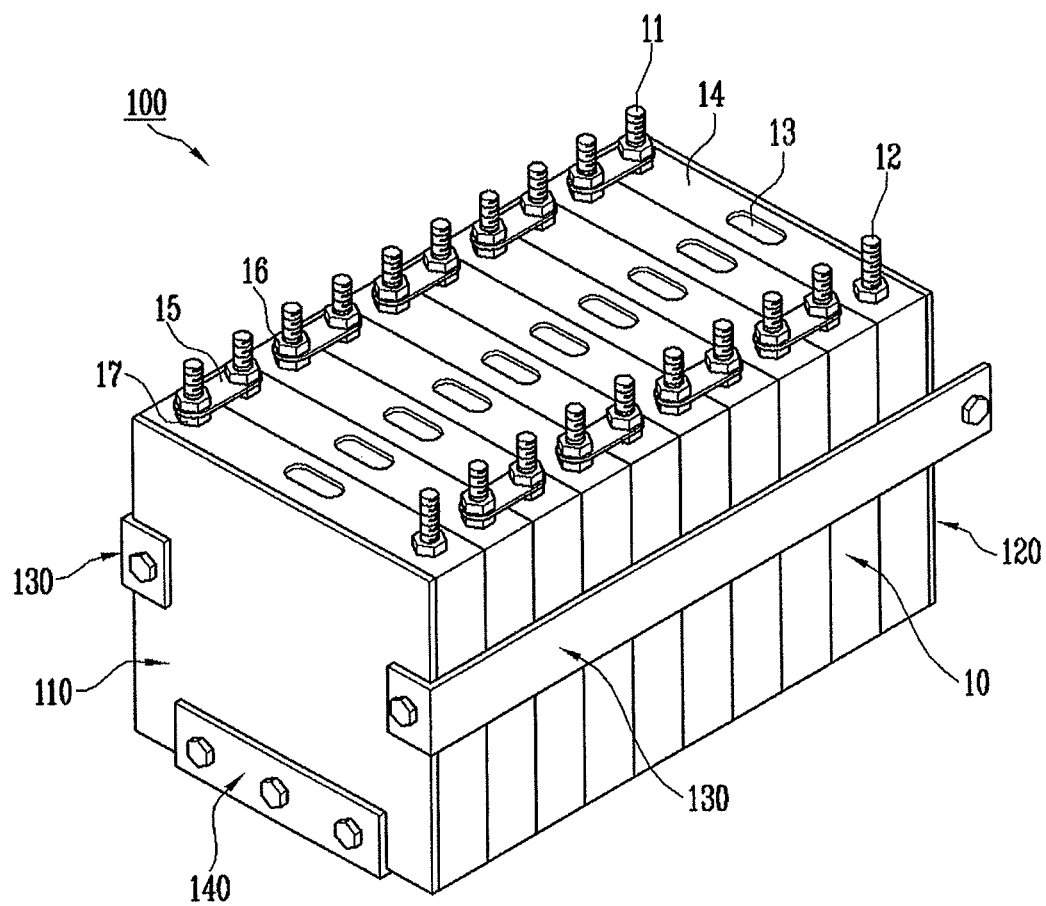


FIG. 2

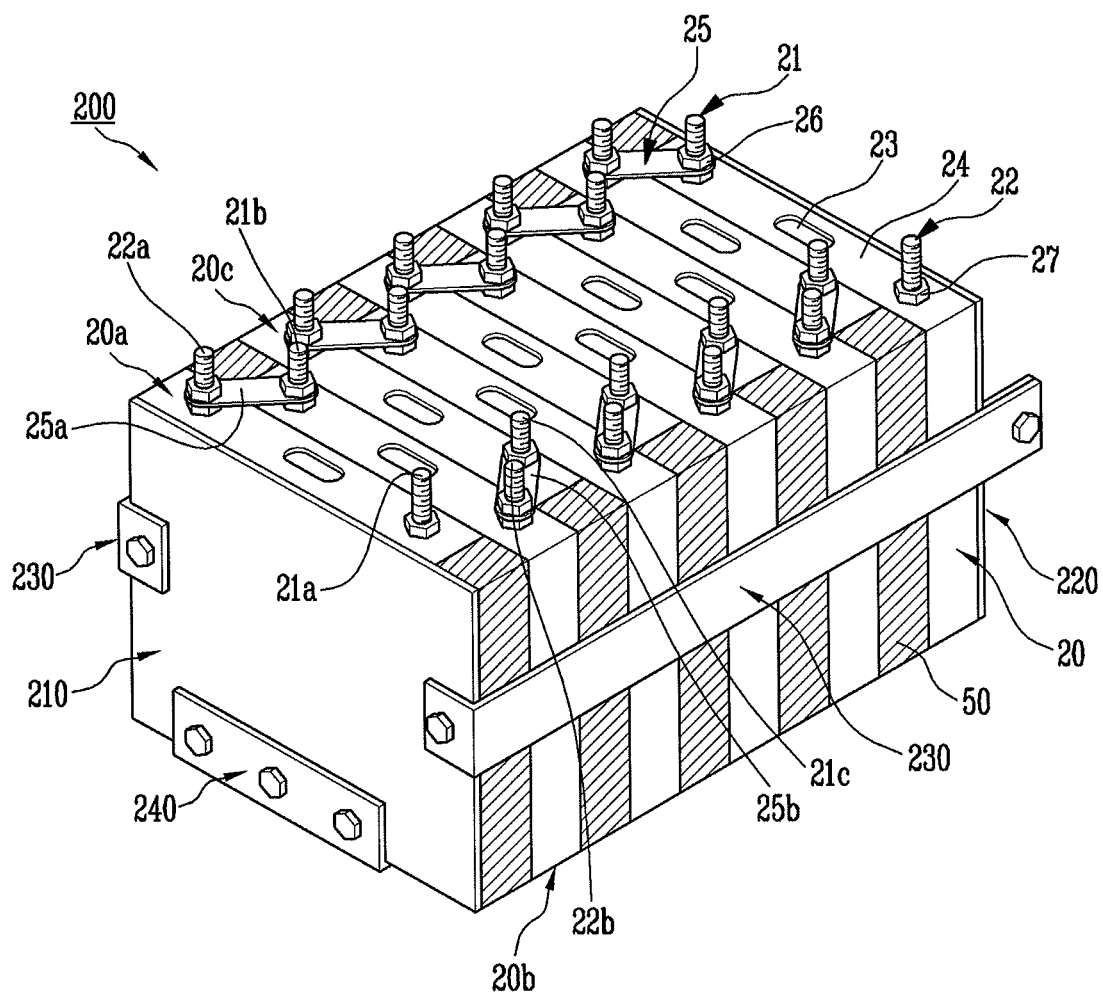


FIG. 3

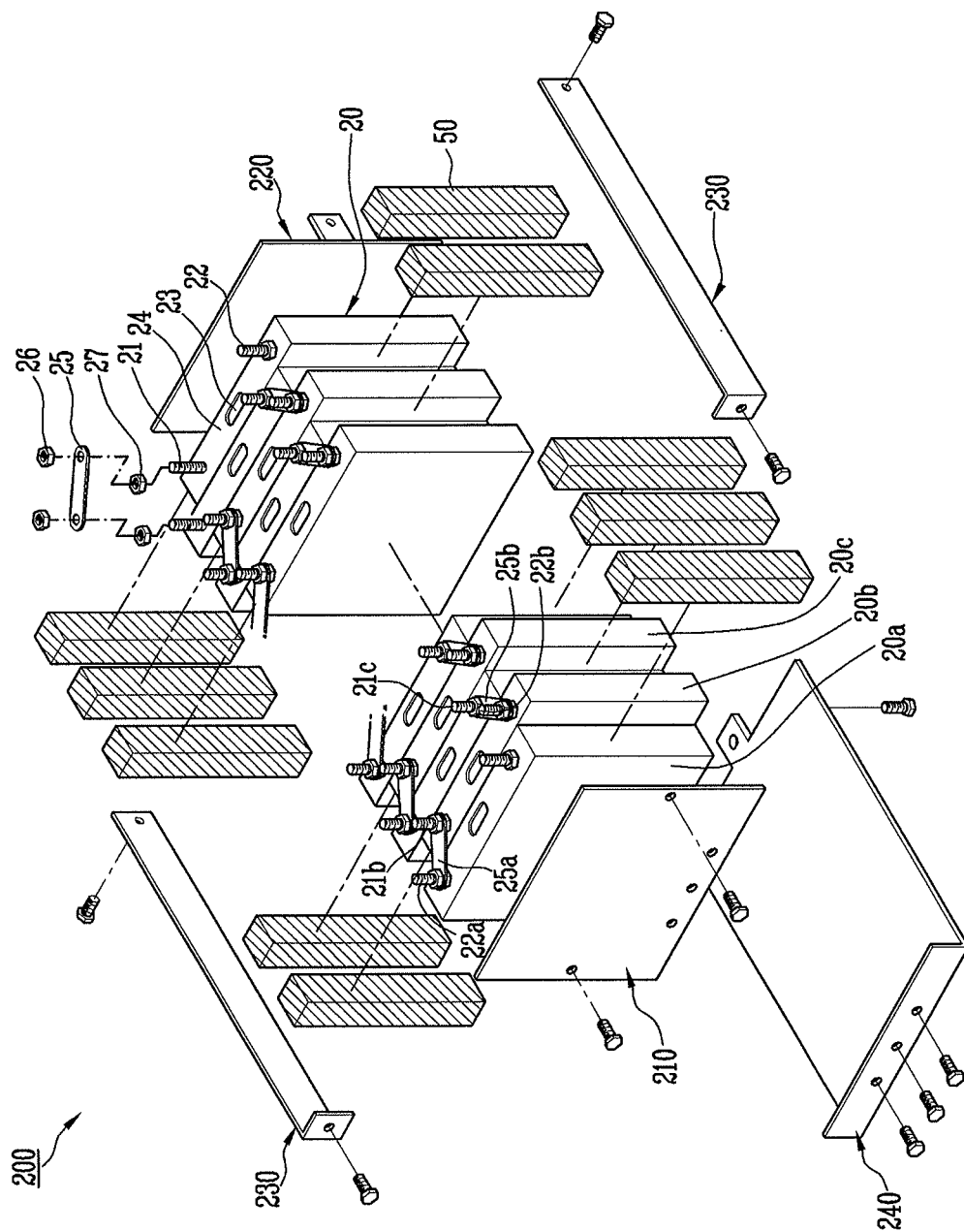


FIG. 4

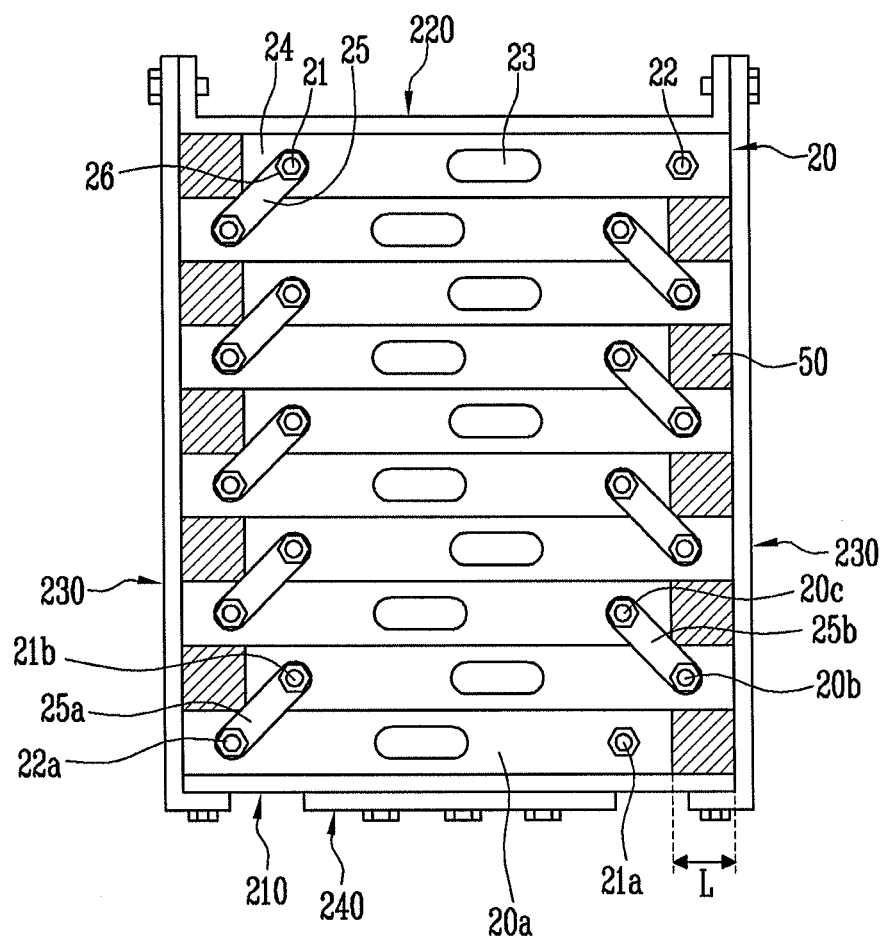


FIG. 5

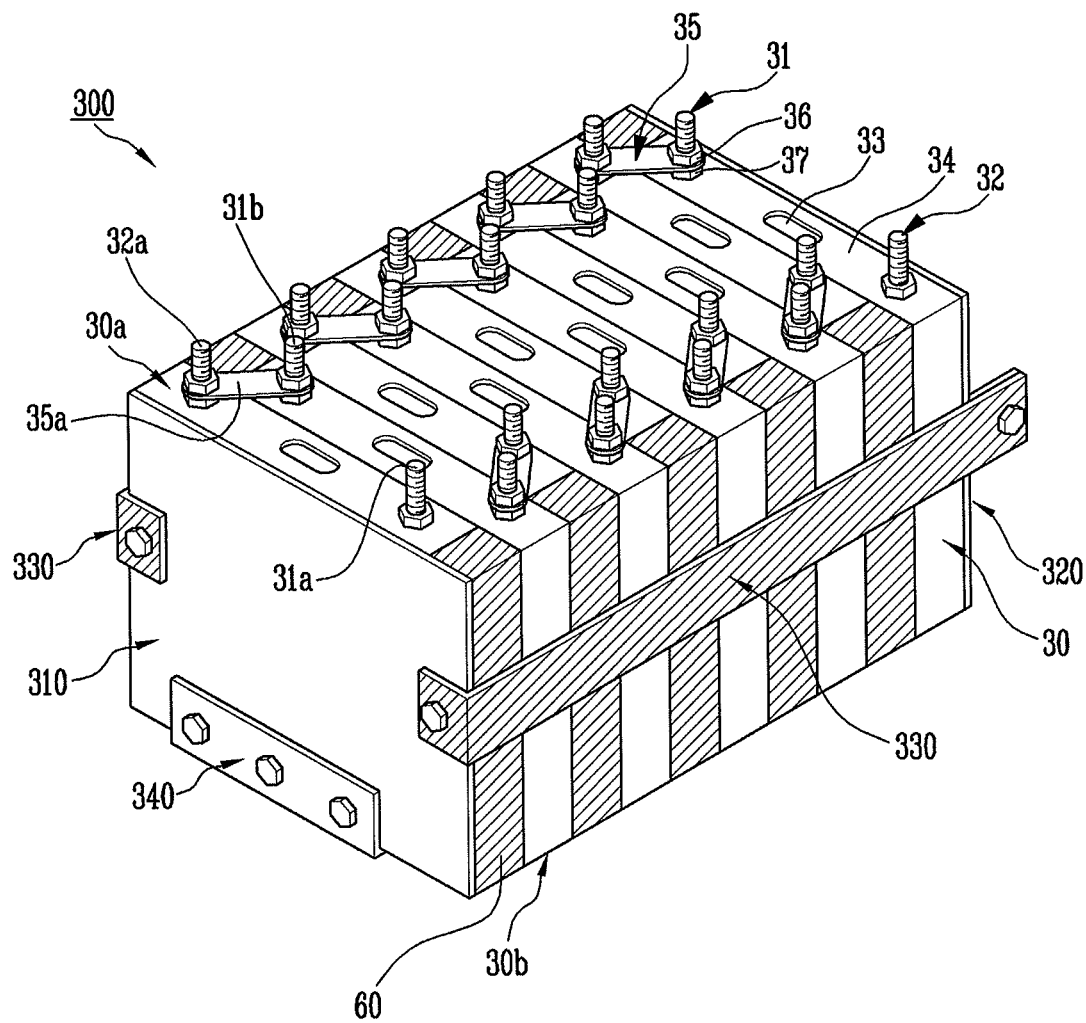


FIG. 6

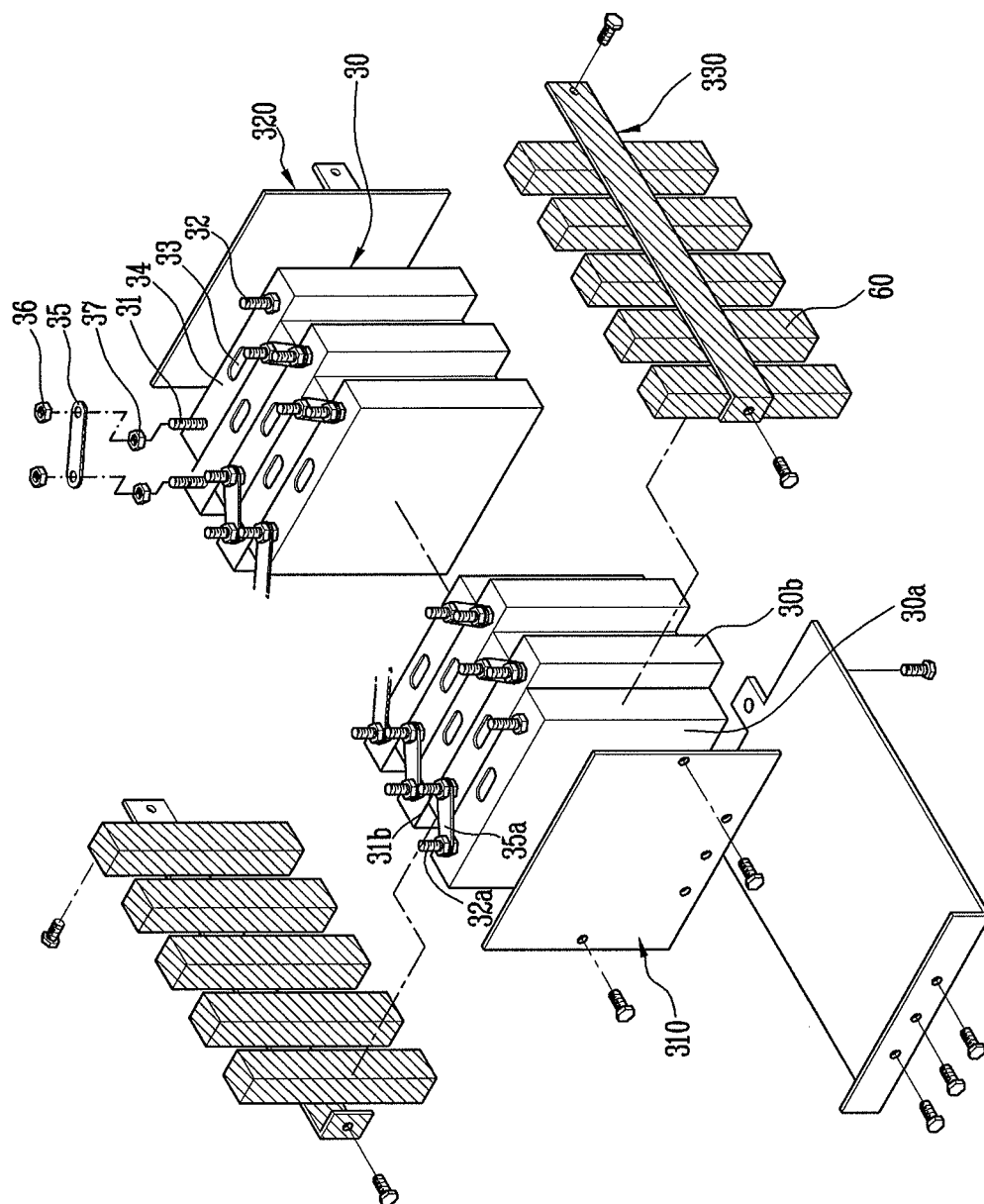


FIG. 7

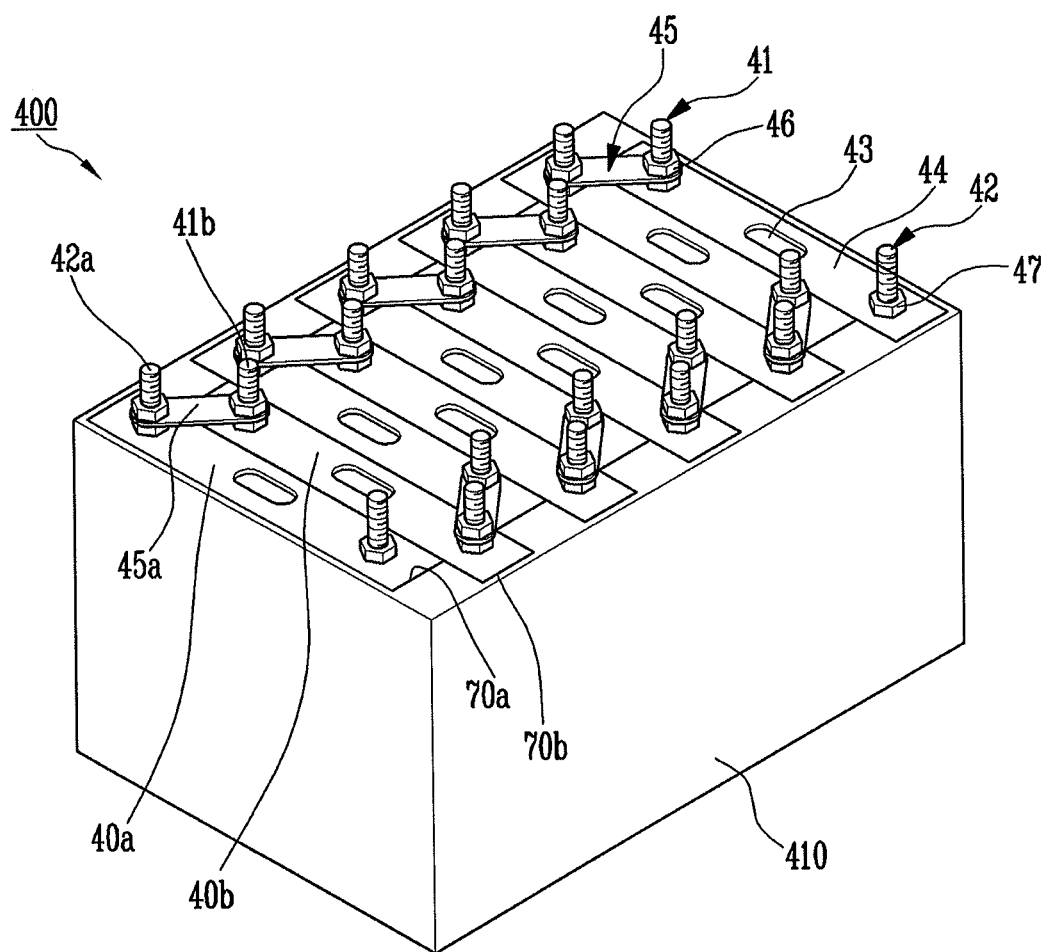
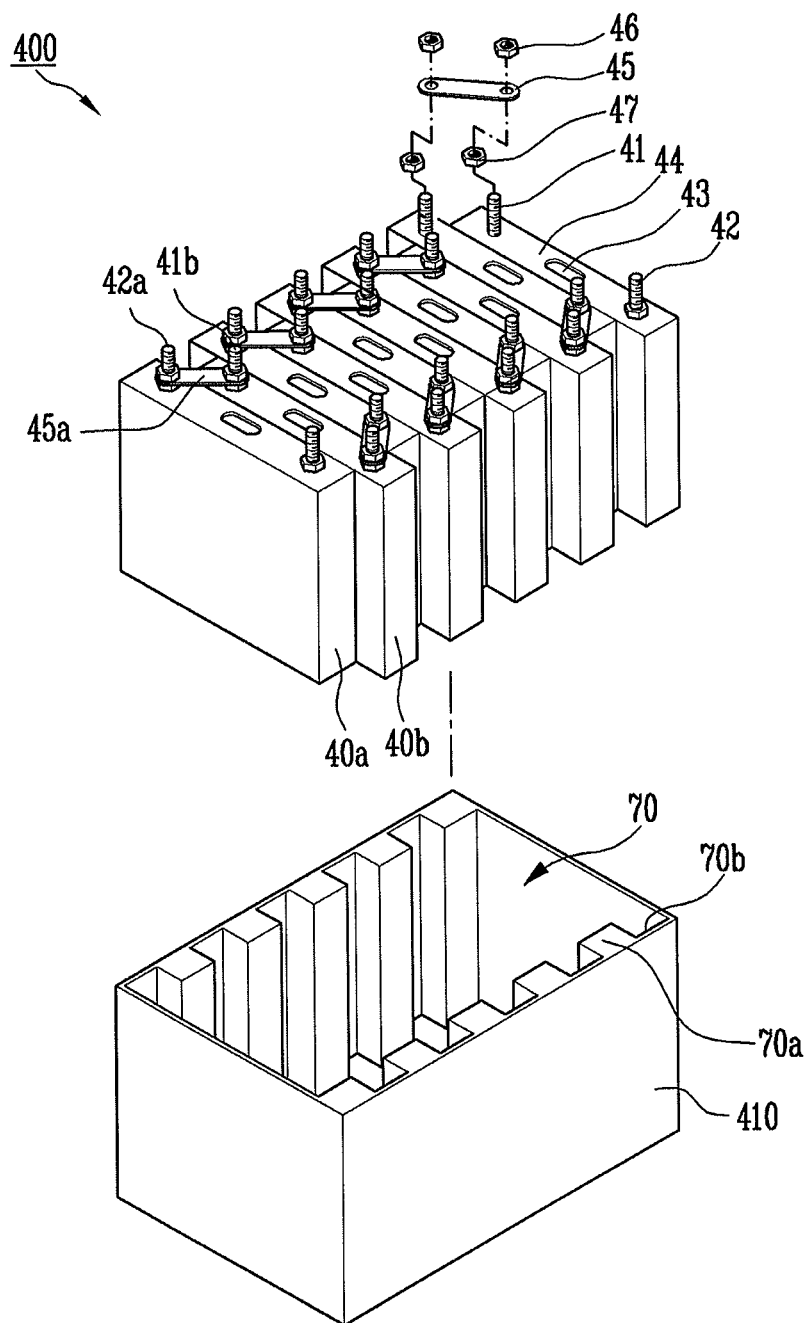


FIG. 8



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**BATTERY MODULE WITH OFFSET
BATTERY CELLS****CROSS-REFERENCE TO RELATED
APPLICATION**

The present application claims priority under 35 U.S.C. §119(e) to U.S. Provisional Application No. 61/436,315, filed on Jan. 26, 2011, and entitled: "Battery Module," which is incorporated herein by reference in its entirety.

BACKGROUND

1. Field

Embodiments relate to a battery module.

2. Description of the Related Art

A secondary battery may be used as an energy source for, e.g., mobile devices, electric cars, hybrid vehicles, power suppliers, and the like. The secondary battery may have a variously modified form depending on a type of external device using the battery.

Small mobile devices, e.g., mobile phones, may operate for a predetermined period of time using output and capacity of a single battery. However, electric cars, hybrid vehicles, and the like (which consume a great amount of electricity and operate for a long time with high power) may employ a battery cell having high output and capacity. For example, a plurality of battery cells may be electrically connected to constitute a battery module having a high capacity. The battery module may have high output voltage or output current that depends on a number of battery cells.

SUMMARY

Embodiments are directed to a battery module.

The embodiments may be realized by providing a battery module including a plurality of battery cells, the battery cells being stacked along a first direction, wherein the battery cells are alternately offset in a second direction, the second direction being perpendicular to the first direction.

Each battery cell may include an electrode terminal, the electrode terminal of one of the battery cells being electrically connected to the electrode terminal of an adjacent battery cell with a bus bar, and the bus bar may extend at an angle relative to the first direction.

The angle may be about 30 to about 60 degrees.

The battery cells may be alternately offset in a zig-zag configuration along the first direction.

Each battery cell may include a plurality of electrode terminals, the electrode terminals of the plurality of battery cells being alternately offset relative to one another in the second direction.

The electrode terminals may be alternately offset in a zig-zag configuration along the first direction.

The alternately offset battery cells may define regularly spaced open regions between alternate battery cells.

The battery module may further include at least one spacer, wherein the at least one spacer is disposed in one of the open regions between the battery cells.

A size and shape of the at least one spacer may correspond to a size and shape of the open regions between the battery cells.

The embodiments may also be realized by providing a battery module including a plurality of battery cells, the battery cells being stacked along a first direction to define regularly spaced open regions between alternate battery cells, a battery module housing accommodating the battery cells, the

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battery module housing including end plates, and a connecting member connecting the end plates, the connecting member including a side bracket and a bottom bracket, wherein the battery cells are alternately offset in a second direction, the second direction being perpendicular to the first direction.

The battery module may further include at least one spacer, wherein the at least one spacer is disposed in one of the open regions between the battery cells.

The connecting member may include a pair of facing side brackets at respective sides of the end plates, and the battery module may include a plurality of spacers on both side brackets in an alternating array, the spacers on one of the side brackets being staggered in the first direction relative to the spacers on another of the side brackets.

The at least one spacer may be integrally formed with the side bracket.

The connecting member may be integrally formed with the end plates.

The at least one spacer may be integrally formed with the connecting member.

A size and shape of the at least one spacer may correspond to a size and shape of the open regions between the battery cells.

Each battery cell may include an electrode terminal, the electrode terminal of one of the battery cells being electrically connected to the electrode terminal of an adjacent battery cell with a bus bar, and the bus bar may extend at an angle relative to the first direction.

The angle may be about 30 to about 60 degrees.

The battery cells may be alternately offset in a zig-zag configuration along the first direction.

Each battery cell may include a plurality of electrode terminals, the electrode terminals of the plurality of battery cells being alternately offset relative to one another in the second direction.

The embodiments may also be realized by providing a battery module, comprising: a plurality of battery cells, the battery cells being stacked along a first direction, wherein the battery cells are alternately offset in a second direction, the second direction being perpendicular to the first direction, and further wherein: one of a plurality of electrode terminals of one of the battery cells is electrically connected to one of a plurality of electrode terminals of an adjacent battery cell with a bus bar, the bus bar extending at an angle relative to the first direction, each battery cell includes a top side having opposing short ends, the plurality of electrode terminals of each battery cell being spaced at a same distance from the opposing short ends of the top side, the battery cells are alternately offset in the second direction such that surfaces of the short ends of a first group of alternate battery cells extending in a third direction perpendicular to both the first direction and the second direction share a common plane, a second group of alternate battery cells adjacent to the first group of the alternate battery cells share a common plane, the common plane shared by the first group of the alternate battery cells is different from the common plane shared by the second group of the alternate battery cells adjacent thereto, and the plurality of electrode terminals of the plurality of battery cells are alternately offset relative to one another in the second direction.

The embodiments may also be realized by providing a battery module, comprising: a plurality of battery cells, the battery cells being stacked along a first direction to define regularly spaced open regions between alternate battery cells, a battery module housing accommodating the battery cells, the battery module housing including: end plates, and a connecting member connecting the end plates, the connecting

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member including a side bracket and a bottom bracket, wherein the battery cells are alternately offset in a second direction, the second direction being perpendicular to the first direction, and further wherein: one of a plurality of electrode terminals of one of the battery cells is electrically connected to one of a plurality of electrode terminals of an adjacent battery cell with a bus bar, the bus bar extending at an angle relative to the first direction, each battery cell includes a top side having opposing short ends, the plurality of electrode terminals of each battery cell being spaced at a same distance from the opposing short ends of the top side, the battery cells are alternately offset in the second direction such that surfaces of the short ends of a first group of alternate battery cells extending in a third direction perpendicular to both the first direction and the second direction share a common plane, a second group of alternate battery cells adjacent to the first group of the alternate battery cells share a common plane, the common plane shared by the first group of the alternate battery cells is different from the common plane shared by the second group of the alternate battery cells adjacent thereto, and the plurality of electrode terminals of the plurality of battery cells are alternately offset relative to one another in the second direction.

BRIEF DESCRIPTION OF THE DRAWINGS

The embodiments will become more apparent to those of ordinary skill in the art by describing in detail exemplary embodiments with reference to the attached drawings, in which:

FIG. 1 illustrates a perspective view of a battery module;

FIG. 2 illustrates a perspective view of a battery module according to an embodiment;

FIG. 3 illustrates an exploded perspective view of the battery module of FIG. 2;

FIG. 4 illustrates a top plan view of the battery module of FIG. 2;

FIG. 5 illustrates a perspective view of a battery module according to another embodiment;

FIG. 6 illustrates an exploded perspective view of the battery module of FIG. 5;

FIG. 7 illustrates a perspective view of a battery module according to yet another embodiment; and

FIG. 8 illustrates an exploded perspective view of the battery module of FIG. 7.

DETAILED DESCRIPTION

Example embodiments will now be described more fully hereinafter with reference to the accompanying drawings; however, they may be embodied in different forms and should not be construed as limited to the embodiments set forth herein. Rather, these embodiments are provided so that this disclosure will be thorough and complete, and will fully convey the scope of the invention to those skilled in the art.

In the drawing figures, the dimensions of layers and regions may be exaggerated for clarity of illustration. It will also be understood that when a layer or element is referred to as being “on” another element, it can be directly on the other element, or intervening elements may also be present. Further, it will be understood that when an element is referred to as being “under” another element, it can be directly under, and one or more intervening elements may also be present. In addition, it will also be understood that when an element is referred to as being “between” two elements, it can be the only element between the two elements, or one or more

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intervening elements may also be present. Like reference numerals refer to like elements throughout.

FIG. 1 illustrates a perspective view of a battery module.

Referring to FIG. 1, the battery module 100 may include a plurality of battery cells 10 arranged in one direction. A positive terminal 11 and a negative terminal 12 (which protrude from an upper side of the battery cells 10) may be inserted into a bus bar 15 and may be coupled by tightening a nut 16. Accordingly, the battery cells 10 may be electrically connected.

A pair of end plates 110 and 120 may be disposed on the battery cells 10 at opposite ends thereof. The pair of end plates 110 and 120 may be coupled to each other by a connecting member to press the plurality of battery cells 10. In an implementation, the connecting member may include a side bracket 130 and a bottom bracket 140. The battery cells may include a vent 13, which functions to discharge gas generated in the battery cells 10.

In the battery module 100 described above, positive terminals 11 and negative terminals 12 may be alternately disposed in a row in an arranging direction of the battery cells 10. In the battery module 100, an interval between a positive terminal 11 of one battery cell 10 and a negative terminal 12 of a neighboring battery cell 10 may be substantially narrow. Furthermore, as the battery cells 10 become thinner, the interval becomes even narrower.

Thus, a tool or component (used to couple electrode terminals of neighboring battery cells 10 with the bus bar 15) may contact an electrode terminal of another battery cell 10, thereby causing a short circuit.

To prevent such a short circuit, an interval between battery cells 10 may be widened or increased to secure safety, thereby increasing a size of the battery module 100.

FIG. 2 illustrates a perspective view of a battery module according to an embodiment. FIG. 3 illustrates an exploded perspective view of the battery module of FIG. 2.

Referring to FIGS. 2 and 3, the battery module 200 according to the present embodiment may be a high capacity battery module and may include a plurality of battery cells 20, a bus bar 25 electrically connecting the battery cells 20, a housing 210, 220, 230, and 240 accommodating the battery cells 20, and a spacer 50. In an implementation, the battery cells 20 may be angular or prismatic battery cells.

The plurality of battery cells 20 are arranged in one direction, in a zigzag shape. For example, the battery cells may be stacked along a first direction and alternately offset in a second direction, the second direction being different from the first direction. In an implementation, the second direction may be perpendicular to the first direction. The battery cells 20 may be arranged unevenly in a parallel direction with respect to a bottom side thereof so that wider sides face each other in a zigzag shape. Two terminals (including a positive terminal 21 and a negative terminal 22) may be disposed at a predetermined interval and may protrude from a cap assembly 24 on a top side of each battery cell 20. In an implementation, the positive terminal 21 and the negative terminal 22 may have a bolt shape in which an external surface is formed with a screw thread.

The positive terminal 21 and the negative terminal 22 of the battery cell 20 may be spaced at a same distance from opposite ends of the top side of the cap assembly 24. Accordingly, a negative terminal 22a of one battery cell 20a and a positive terminal 21b of a neighboring battery cell 20b may be disposed diagonally to each other with respect to an arranging direction of the plurality of battery cells 20. For example, each battery cell 20 may include an electrode terminal, the electrode terminal of one of the battery cells 20 being elec-

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trically connected to the electrode terminal of an adjacent battery cell **20** with a bus bar **25**, and the bus bar **25** may extend at an angle relative to the first direction. In an implementation, the angle may be about 30 to about 60 degrees.

When electrode terminals **21a** and **22a** of one battery cell **20a** are disposed diagonally relative to electrode terminals **22b** and **21b** of the neighboring battery cell **20b**, the electrode terminals may not be spaced at the same distance from the opposite ends of the cap assembly **24** to a center of the battery module **200**.

The positive terminal **21a** and the negative terminal **22a** of one battery cell **20a** may be unevenly disposed relative to the positive terminal **21b** and the negative terminal **22b** of the neighboring battery cell **20b**. Accordingly, in the battery module **200**, positive terminals **21** and negative terminal **22** may be alternately disposed on opposite sides relative to a center of the top side of the battery cell **20**. Further, the plurality of battery cells **20** may be arranged in an offset of zigzag shape or configuration. Thus, a space may be formed on a lateral side of each battery cell **20**. Accordingly, the battery module **200** may maintain the arrangement in a zigzag shape. For example, the alternately offset battery cells **20** may define regularly spaced open regions between alternate battery cells **20**.

For example, the negative terminal **22a** of the one battery cell **20a** may be arranged diagonally relative to the positive terminal **21b** of the neighboring battery cell **20b** with respect to the arranging direction of the battery cells **20**. A bus bar **25a** may be diagonally coupled with the positive terminal **21b** of the battery cell **20a** and the negative terminal **22a** of the neighboring battery cell **20b** with respect to the arranging direction of the battery cells **20**, and electrically connects the battery cells **20a** and **20b**.

The positive terminal **21b** and the negative terminal **22a** may be in the form of a male screw protruding outwardly on the cap assembly **24**. A nut **27** may be coupled and tightened with the positive terminal **21b** and the negative terminal **22a** to be fixed on the cap assembly **24**. The bus bar **25a** may be coupled with the negative terminal **22a** of the battery cell **20a** and the positive terminal **21b** of the neighboring battery cell **20b** and may be seated on the nut **27**. Then, a nut **26** may be coupled and tightened with each of the positive terminal **21b** and the negative terminal **22a** protruding through the bus bar **25a** to fix a position of the bus bar **25a**.

As described above, the neighboring battery cells **20a** and **20b** may be connected by the bus bar **25a**; and the battery cell **20b** and another neighboring battery cell **20c** may be connected to each other using another bus bar **25b**. For example, the negative terminal **22b** of the battery cell **20b** and a positive terminal **21c** of the other battery cell **20c** may be inserted into the bus bar **25b**. Then, a nut **26** may be coupled and tightened with each of the positive terminal **21c** and the negative terminal **22b** protruding through the bus bar **25b** to fix the bus bar **25b**.

Accordingly, the positive terminals **21** and the negative terminals of the respective battery cells **20** may be electrically connected to each other through the bus bars **25**. For example, the negative terminal **22a** of the one battery cell **20a** may be connected to the positive terminal **21b** of the neighboring battery cell **20b** through the bus bar **25a**. Then, the negative terminal **22b** of the battery cell **20b** may be connected to the positive terminal **21c** of the other neighboring battery cell **20c** through the different bus bar **25b**. Connection of the battery cells **20** in series may form a structure of the battery module **200** in which the plurality of battery cells **20** and the plurality of bus bars **25** are repeatedly used.

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Hereinafter, the housing **210**, **220**, **230**, and **240** of the battery module **200** will be further described.

The housing **210**, **220**, **230**, and **240** may include a pair of end plates **210** and **220** (outside the battery cells **20**) and connecting members **230** and **240** (connecting the pair of end plates **210** and **220**).

The battery cells **20** may be arranged in a first direction in a space formed by the pair of end plates **210** and **220** and the connecting members **230** and **240**. The battery cells **20** may be arranged such that wider sides face each other in a zigzag or offset configuration. Accordingly, the negative terminal **22a** of the one battery cell **20a** may be electrically connected to the positive terminal **21b** of the neighboring battery cell **20b** through the bus bar **25a** (the bus bar **25a** being coupled diagonally with respect to the first direction). The bus bar **25a** may include holes through which the positive terminal **21b** and the negative terminal **22a** pass; and the bus bar **25a** connected with the terminals **21b** and **22a** via passing may be fixed by a nut or the like.

The connecting members **230** and **240** may include a side bracket **230** (supporting opposite lateral sides of the battery cells **20**) and a bottom bracket **240** (supporting a bottom side of the battery cells **20**). The respective brackets **230** and **240** may be coupled with the end plates **210** and **220** at respective ends of the battery module **200**. In an implementation, the end plates **210** and **220**, the side bracket **230**, and the bottom bracket **240** may be coupled using, e.g., a bolt and a nut.

The respective end plates **210** and **220** may be in surface-contact with outermost battery cells **20** to thereby press the plurality of battery cells **20** inwardly. In an implementation, the battery cells **20** supported by the end plates **210** and **220**, the side bracket **230**, and the bottom bracket **240** may be connected in series, with the positive terminals **21** and the negative terminals **22** being alternately disposed.

The housing **210**, **220**, **230**, and **240** may stably fix a position of the battery cells **20**. Thus, the housing **210**, **220**, **230**, and **240** may not be limited to the structure described herein but may be modified variously. Further, a connecting structure and a number of the battery cells **20** may be changed variously based on a design of the battery module **200**.

The battery cells **20** may be arranged in the zigzag or offset configuration; and a spacer **50** may be formed in the space to widen an interval between a positive terminal **21** and a negative terminal **22** of neighboring battery cells **20**. For example, at least one spacer **50** may be disposed in one of the open regions between the battery cells **20**. In an implementation, the at least one spacer **50** may correspond to a size and shape of the open regions between the battery cells **20**. Accordingly, a tool or component used to couple the positive terminals **21** and the negative terminals **22** with the bus bar **25** may be prevented from contacting the positive terminals **21** or the negative terminals **22** to thereby prevent a short circuit.

Moreover, ensuring a safe distance between the battery cells **20** to reduce an interval between the battery cells **20** may not be required, so that the battery module **200** may be formed thinner.

In addition, the interval between the positive terminals **21** and the negative terminals **22** coupled with the bus bars **25** may increase. Thus, heat generated in the bus bars **25** may be easily discharged to or dissipated in a space under the bus bars **25**. Further, the bus bars **25** may be coupled in only one direction. Thus, errors in coupling the positive terminals **21** and the negative terminals **22** with the bus bars **25** may decrease, thereby improving process efficiency.

FIG. 4 illustrates a top plan view of the battery module of FIG. 2.

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Referring to FIG. 4, the battery cells **20** may be arranged in the first direction, in a zigzag or offset shape or configuration. The spacer **50** may be formed in the space formed on the lateral side of each battery cell **20**. Thus, the battery cells **20** may maintain the zigzag or offset shape.

Accordingly, the negative terminal **22a** of the battery cell **20a** may be diagonally disposed relative to the positive terminal **21b** of the neighboring battery cell **20b** with respect to the arranging direction of the battery cells **20**. Thus, the bus bar **25a** may also be disposed diagonally with respect to the arranging direction of the battery cells **20**, e.g., the bus bar **25a** may extend at an angle relative to the first direction. In an implementation, the angle may be about 30 to about 60 degrees

FIG. 5 illustrates a perspective view of a battery module according to another embodiment. FIG. 6 illustrates an exploded perspective view of the battery module of FIG. 5. A repeated description of the same components as in the previous embodiment is omitted.

Referring to FIGS. 5 and 6, the battery module **300** according to the present embodiment may include a plurality of battery cells **30**, a bus bar **35** electrically connecting the plurality of battery cells **30**, a housing **310**, **320**, **330**, and **340** accommodating the battery cells **30**, and a spacer **60**.

As described above, the housing **310**, **320**, **330**, and **340** may stably support the battery cells **30**. The housing **310**, **320**, **330**, and **340** may include a pair of end plates **310** and **320** (outside the battery cells **30**) and connecting members **330** and **340** (connecting the pair of end plates **310** and **320**). The connecting members **330** and **340** may include a side bracket **330** (supporting opposite lateral sides of the battery cells **30**) and a bottom bracket **340** (supporting a bottom side of the battery cells **30**).

In the housing **310**, **320**, **330**, and **340** having the above configuration, the side bracket **330** may be integrated with the spacer **60**. Accordingly, the battery cells **30** arranged in a zigzag shape may maintain their configuration due to the spacer **60** integrated with the side bracket **330**. Thus, a negative terminal **32a** of one battery cell **30a** may be disposed diagonally relative to a positive terminal **31b** of a neighboring battery cell **30b** with respect to an arranging direction of the battery cells **30**. For example, a bus bar **35a** may be disposed diagonally, e.g., at an angle, with respect to the arranging direction of the battery cells **30**, e.g., the first direction.

As described above, the spacer **60** may be integrated with the side bracket **330**. Thus, the battery cells **30**, even if initially partially misaligned, may be arranged in proper positions when the side bracket **330** is installed.

FIG. 7 illustrates a perspective view of a battery module according to yet another embodiment. FIG. 8 illustrates an exploded perspective view of the battery module of FIG. 7. A repeated description of the same components as in the previous embodiment is omitted.

Referring to FIGS. 7 and 8, the battery module **400** according to the present embodiment may include a plurality of battery cells **40**, a bus bar **45** electrically connecting the battery cells **40**, and a housing **410** accommodating the battery cells **40**.

The housing **410** may include a protrusion part **70a** and an insertion part **70b** on an internal side of the housing **410** to accommodate the battery cells **40** arranged in the zigzag or offset shape. In an implementation, the protrusion part **70a** and the insertion part **70b** may be alternately formed on opposite internal sides of the housing **410**. For example, the protrusion part **70a** may be formed on one internal side; and the insertion part **70b** may be formed on an opposite internal

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side. Further, the protrusion part **70a** and the insertion part **70b** may be alternately formed on the same internal side.

The housing **410** having the above internal structure may facilitate arrangement of the battery cells **40** in the zigzag or offset shape. Further, due to the housing **410**, the spacer **50** and **60** may not be included as in the previous embodiments. Thus, the battery cells **40** may be easily arranged in the zigzag or offset shape.

Accordingly, a negative terminal **42a** of one battery cell **40a** may be disposed diagonally relative to a positive terminal **41b** of a neighboring battery cell **40b** with respect to an arranging direction of the battery cells **40**. Further, a bus bar **45a** may also be disposed diagonally, e.g., at an angle, with respect to the arranging direction of the battery cells **40**.

The embodiments provide a module having improved safety and process efficiency.

The embodiments also provide a battery module having a configuration that prevents a component or tool (used to couple a bus bar) from contacting a neighboring electrode terminal, so as to reduce the likelihood of, or prevent, a short circuit with the neighboring electrode terminal when the bus bar is coupled with an electrode terminal.

Additionally, the embodiments provide a battery module in which an interval between electrode terminals of neighboring battery cells is increased due to arrangement of a plurality of battery cells in an offset or zigzag shape to ease coupling of a bus bar and so that the battery module is slim and process efficiency is enhanced.

Example embodiments have been disclosed herein, and although specific terms are employed, they are used and are to be interpreted in a generic and descriptive sense only and not for purpose of limitation. In some instances, as would be apparent to one of ordinary skill in the art as of the filing of the present application, features, characteristics, and/or elements described in connection with a particular embodiment may be used singly or in combination with features, characteristics, and/or elements described in connection with other embodiments unless otherwise specifically indicated. Accordingly, it will be understood by those of skill in the art that various changes in form and details may be made without departing from the spirit and scope of the present invention as set forth in the following claims.

What is claimed is:

1. A battery module, comprising:

a plurality of battery cells, the battery cells being stacked along a first direction, wherein the battery cells are alternately offset in a second direction, the second direction being perpendicular to the first direction, and

further wherein:

one of a plurality of electrode terminals of one of the battery cells is electrically connected to one of a plurality of electrode terminals of an adjacent battery cell with a bus bar, the bus bar extending at an angle relative to the first direction,

each battery cell includes a top side having opposing short ends, the plurality of electrode terminals of each battery cell being spaced at a same distance from the opposing short ends of the top side,

the battery cells are alternately offset in the second direction such that surfaces of the short ends of a first group of alternate battery cells extending in a third direction perpendicular to both the first direction and the second direction share a common plane,

a second group of alternate battery cells adjacent to the first group of the alternate battery cells share a common plane,

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the common plane shared by the first group of the alternate battery cells is different from the common plane shared by the second group of the alternate battery cells adjacent thereto, and

the plurality of electrode terminals of the plurality of battery cells are alternately offset relative to one another in the second direction. 5

2. The battery module as claimed in claim 1, wherein the angle is about 30 to about 60 degrees.

3. The battery module as claimed in claim 1, wherein the battery cells are alternately offset in a zig-zag configuration along the first direction. 10

4. The battery module as claimed in claim 1, wherein the plurality of electrode terminals are alternately offset in a zig-zag configuration along the first direction. 15

5. The battery module as claimed in claim 1, wherein the alternately offset battery cells define regularly spaced open regions between alternate battery cells.

6. The battery module as claimed in claim 5, further comprising at least one spacer, wherein the at least one spacer is disposed in one of the open regions between the battery cells. 20

7. The battery module as claimed in claim 6, wherein a size and shape of the at least one spacer corresponds to a size and shape of the open regions between the battery cells.

8. A battery module, comprising:

a plurality of battery cells, the battery cells being stacked along a first direction to define regularly spaced open regions between alternate battery cells,

a battery module housing accommodating the battery cells, the battery module housing including:

end plates, and

a connecting member connecting the end plates, the connecting member including a side bracket and a bottom bracket, 30

wherein the battery cells are alternately offset in a second direction, the second direction being perpendicular to the first direction, and

further wherein:

one of a plurality of electrode terminals of one of the battery cells is electrically connected to one of a plurality of electrode terminals of an adjacent battery cell with a bus bar, the bus bar extending at an angle relative to the first direction, 40

each battery cell includes a top side having opposing short ends, the plurality of electrode terminals of each

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battery cell being spaced at a same distance from the opposing short ends of the top side,

the battery cells are alternately offset in the second direction such that surfaces of the short ends of a first group of alternate battery cells extending in a third direction perpendicular to both the first direction and the second direction share a common plane,

a second group of alternate battery cells adjacent to the first group of the alternate battery cells share a common plane,

the common plane shared by the first group of the alternate battery cells is different from the common plane shared by the second group of the alternate battery cells adjacent thereto, and

the plurality of electrode terminals of the plurality of battery cells are alternately offset relative to one another in the second direction.

9. The battery module as claimed in claim 8, further comprising at least one spacer, wherein the at least one spacer is disposed in one of the open regions between the battery cells.

10. The battery module housing as claimed in claim 9, wherein:

the connecting member includes a pair of facing side brackets at respective sides of the end plates, and

the battery module includes a plurality of spacers on both side brackets in an alternating array, the spacers on one of the side brackets being staggered in the first direction relative to the spacers on another of the side brackets.

11. The battery module as claimed in claim 9, wherein the at least one spacer is integrally formed with the side bracket.

12. The battery module as claimed in claim 9, wherein the connecting member is integrally formed with the end plates.

13. The battery module as claimed in claim 12, wherein the at least one spacer is integrally formed with the connecting member.

14. The battery module as claimed in claim 9, wherein a size and shape of the at least one spacer corresponds to a size and shape of the open regions between the battery cells.

15. The battery module as claimed in claim 8, wherein the angle is about 30 to about 60 degrees.

16. The battery module as claimed in claim 8, wherein the battery cells are alternately offset in a zig-zag configuration along the first direction.

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